

## **NANOCOM LINK X**

### Qualification Certificate

Reference: 1047353  
Revision: 1.3  
Date: 2025-08-29

<b>Document Title:</b>	NanoCom Link X Qualification Certificate		
<b>Reference:</b>	1047353	<b>Document Class</b>	QTCT
<b>Revision number:</b>	1.3	<b>Date:</b>	2025-08-29

**Release Table:**

Action	Name	Function	Initials / Signature	Date
Prepared / Owned by:	Dannie Toft Nielsen	Test Engineer	DTN	2022-12-09
Verified / Reviewed by:	Klaus Refshøj	Product Owner	KLRE	2023-03-24
Approved by:	Lars Vestergaard	Technology Manager	LAV	2023-08-25

**Document Change Log (Not mandatory)**

Revision	Date	Initials	Description
0.1	2022-12-09	DTN	Initial draft
1.0	2023-01-30	DTN	Reviewed and approved
1.1	2023-05-17	DTN	Added Thermal Stress Test and DSN filter option
1.2	2023-08-25	DTN	Added X-band DSN filters flight heritage list
1.3	2025-08-29	LAV	Flight heritage information updated

**References**

Reference	Document title	Document number	Revision, Date
[RD-1]	GomSpace Qualification Program	1012670	Rev. 2.3, 2023-03-24
[RD-2]	gs-qtct-nanocom-sdr-hp-mk3 Qualification Certificate	1047305	Rev. 1.3, 2025-08-22
[RD-3]	gs-qtct-ANT8250 Qualification Certificate	1027864	Rev. 1.1, 2022-08-11
[RD-4]	NANOCOM LINK X VIBRATION TEST REPORT	1049923	Rev. 2.0, 2023-05-15
[RD-5]	NANOCOM LINK X and SX, RF filter option	1048153	Rev. 1.1, 2023-05-10

TABLE OF CONTENTS

1. QUALIFICATION TESTS ..... 4

1.1 PURPOSE..... 4

1.2 PRODUCT..... 4

1.3 VIBRATION TESTS..... 5

1.4 SHOCK TESTS..... 6

1.5 THERMAL VACUUM TESTS..... 7

1.6 RADIATION TID TESTS..... 8

1.7 THERMAL STRESS TEST..... 9

1.8 DSN FILTER OPTION..... 10

1.9 FLIGHT HERITAGE ..... 11

## 1. Qualification Tests

### 1.1 Purpose

This document describes the environmental qualification tests which is carried out on these specific products. In the following sections, the tests and the corresponding test results are described.

### 1.2 Product

Manufacturer Name: GomSpace  
Product Name: NanoCom Link X  
Product Number: 108092

Product consists of the following subproducts:

Product Name	Product Number	Certificate Number
NanoCom SDR MK3	107903	1047305
NanoCom ANT8250 X-Band Antenna	107689	1027864

Option NanoCom Link X DSN Filter is described in section, 1.8 DSN Filter option.

### 1.3 Vibration Tests

The products have been subjected to the following tests.

**Tests:** Random Vibration  
Sinusoidal Vibration  
Quasi-static / Sine burst

**Conditions:** Product is mounted in a 6U GomSpace structure which is mounted inside a GomSpace Qualification POD. It is tested under the following test conditions.

NanoCom SDR HP MK3:

Test Description	Test Conditions
Random Vibration	20Hz, 0.026G <sup>2</sup> /Hz 20-50Hz, +6 dB/oct 50-800Hz, 0.16G <sup>2</sup> /Hz 800-2000Hz, -6 dB/oct 2000Hz, 0.026G <sup>2</sup> /Hz Overall, 14.1Grms
Sinusoidal Vibration	5-8Hz, 20mm pp 8-100Hz, 4.5G
Quasi-static / Sine burst	30Hz, 15G, 19 cycles / 7 loaded cycles

NanoCom ANT8250:

Test Description	Test Conditions
Random Vibration	20Hz, 0.026G <sup>2</sup> /Hz 20-50Hz, +6 dB/oct 50-800Hz, 0.16G <sup>2</sup> /Hz 800-2000Hz, -6 dB/oct 2000Hz, 0.026G <sup>2</sup> /Hz Overall, 14.1Grms
Sinusoidal Vibration	5-11.5Hz, 17-20mm pp 11.5-100Hz, 4.5G
Quasi-static / Sine burst	30Hz, 15G, 19 cycles / 7 loaded cycles

**Remarks:** For details see the certificate for NanoCom SDR MK3, [RD-2] and ANT8250, [RD-3].

**Conclusion:** The products are tested according to the above-mentioned conditions. The visual mechanical inspection and electrical / functional tests are passed. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.4 Shock Tests

The products have been subjected to the following tests.

**Tests:** Shock

**Conditions:** Product is mounted in the shock bench.  
The device is exposed to three impacts\* at each axis, X, Y and Z.  
It is tested under the following test conditions.

NanoCom SDR HP MK3, NanoCom ANT8250:

Test Description	Test Requirements
Shock Response Spectrum (SRS):	100Hz, 40G 1000Hz, 1000G 2000Hz, 1500G 10000Hz, 1500G +/- 6db from the nominal shock 50% of the measured shock shall be above nominal shock

**Remarks:** \* For ANT8250 is has been exposed to only two impacts at each axis, X, Y and Z.

For details see the certificate for NanoCom SDR MK3, [RD-2] and ANT8250, [RD-3].

**Conclusion:** The products are tested according to the above-mentioned conditions. The visual mechanical inspection and electrical / functional tests are passed. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.5 Thermal Vacuum Tests

The products have been subjected to the following tests.

**Tests:** Thermal Vacuum (TVAC)

**Conditions:** Product is mounted in a 6U GomSpace structure, prepared with thermocouples and harness, installed in the TVAC chamber for test. The temperature range defined in the table below refers to the thermal interface of the product during test to ensure its operating temperatures are within specifications. It is tested under the following test conditions.

NanoCom SDR MK3:

Test Description	Test Requirements
Temperature	-40 to 53°C
Pressure	<1e-5 mbar
Cycles	8
Dwell time	2 hours

NanoCom ANT8250:

Test Description	Test Requirements
Temperature	-40 to 45°C
Pressure	<1e-5 mbar
Cycles	8
Dwell time	2 hours

**Remarks:** For details see the certificate for NanoCom SDR MK3, [RD-2] and ANT8250, [RD-3].

**Conclusion:** The products are tested according to the above-mentioned conditions. The electrical / functional tests are passed. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.6 Radiation TID Tests

The products have been subjected to the following tests.

**Tests:** Radiation TID (Total Ionizing Dose)

**Conditions:** Product is mounted on a plate for TID testing, prepared with harness and necessary logging equipment. It is tested under the following test conditions.

NanoCom SDR HP MK3, NanoCom ANT8250:

Test Description	Test Requirements
Method	Direct (Online)
Rate	Low dose – 36 to 360 rad(Si)/hour *
Total dose	>20 krad
Condition	Biased at room temperature
Annealing	>24 hours
Ageing	>168 hours

**Remarks:** \* The ANT8250 has furthermore been exposed to High dose irradiation, non-operational, No metal cover at PCBA, Total dose of 20 krad within 1 hour and 9 minutes.

For details see the certificate for NanoCom SDR MK3, [RD-2] and ANT8250, [RD-3].

**Conclusion:** The products are tested according to the above-mentioned conditions. The electrical / functional tests are passed. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.7 Thermal Stress Test

The products have been subjected to the following tests.

**Tests:** Thermal Stress (Accelerated Lifetime)

**Conditions:** Product is prepared with thermocouples and installed at the shelf of the Thermal Stress chamber. It is tested under the following test conditions.

NanoCom SDR MK3:

Test Description	Test Requirements
Temperature – hot plateau	100°C +5 /-0°C
Temperature – cold plateau	-55°C +0 /-5°C
Cycles	150
Dwell time	15 minutes

NanoCom ANT8250:

Test Description	Test Requirements
Temperature – hot plateau	125°C +5 /-0°C
Temperature – cold plateau	-55°C +0 /-5°C
Cycles	500
Dwell time	15 minutes

**Remarks:** For details see the certificate for NanoCom SDR MK3, [RD-2] and ANT8250, [RD-3].

**Conclusion:** The products are tested according to the above-mentioned conditions. The visual mechanical inspection and electrical / functional tests are passed with no remarks. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.8 DSN Filter option

The NanoCom Link X DSN Filters option, which is a part of the Link X solution has been subjected to below tests:

**Tests:** Random Vibration  
Sinusoidal Vibration  
Quasi-static / Sine burst

**Conditions:** Product is mounted in a 6U GomSpace structure which is mounted inside a GomSpace Qualification POD. It is tested under the following test conditions.

NanoCom Link X DSN filters:

Test Description	Test Conditions
Random Vibration	20Hz, 0.026G <sup>2</sup> /Hz 20-50Hz, +6 dB/oct 50-800Hz, 0.16G <sup>2</sup> /Hz 800-2000Hz, -6 dB/oct 2000Hz, 0.026G <sup>2</sup> /Hz Overall, 14.1Grms
Sinusoidal Vibration	5-8Hz, 20mm pp 8-100Hz, 4.5G
Quasi-static / Sine burst	30Hz, 15G, 19 cycles / 7 loaded cycles

**Remarks:** For details see the NanoCom Link X Vibration Test Report, [RD-4]

A note for use of the RF filter option are found in [RD-5]

**Conclusion:** The products are tested according to the above-mentioned conditions. The visual mechanical inspection and electrical / functional tests at system level are passed. This certificate ensures that performance, test condition and test equipment are according to GomSpace quality.

## 1.9 Flight Heritage

The NanoCom Link X is at TRL9 and have flight heritage since January 2025.

The NanoCom Link X consists of the products listed in the table below, which individually is described with TRL level and flight heritage

Product Name	Product Number	TRL	Flight Heritage
NanoCom SDR MK3	107903	9	Since August 2024
NanoCom ANT8250 X-Band Antenna	107689	9	Since November 2020
NanoCom Link X DSN Filters	110162/109298	9	Since January 2025